

English / 한국어





Offering a wide range of tube technologies, SeAH FS develops and manufactures high valued small diameter steel tubes and related components, assembled parts, and module systems. Over the past 35 years, SeAH FS has successfully supported Korea's home appliances and automotive industries developing into a global excellence.

As one of the core affiliates of SeAH Group, a global leader in steel industry, SeAH FS has successfully differentiated itself through sustained technology leadership, innovative manufacturing technologies, and product competitiveness. With a global footprint of 20 sites in 6 countries to offer contact service to customers, our reputation as high quality materials supplier will be the basis to grow into excellence in tier-1 business as well.

CONTENTS | 목차

- » About Our Company 회사소개
- » Automotive Parts 자동차용 제품
- » Quality Assurance 품질보증
- » Business Network 국·내외 네트워크
- » Home Appliances Parts 가전용 제품
- » R&D 연구개발

- » Tubes & Coating 튜브 및 코팅 소개
- » Facilities 설비소개
- » SeAH Group 세이그룹



HISTORY | 연혁

1979

Founded Busan Bundy Corp. in Pyeongtaek city

주식회사 부산번디 설립

1981

Started to supply all of domestic refrigerator manufacturing companies.

국내 냉장고 전업체 공급개시 1988

Changed company name to Korea Bundy Corp.

주식회사 한국번디로 상호 변경 1993

Built company's 2nd plant in Gwangju city

광주광역시 하남공단에 제2공장 준공 1995

Started to supply all of domestic Automotive manufacturing companies.

국내 자동차 전업체 공급 개시 2003

Built overseas plants(Foshan, Changsha, Chuzhou of China and Oakland of New Zealand)

해외공장 설립(중국 포산/장사/추조, 뉴질랜드 오클랜드

















유체 시스템 솔루션 세계적 선도기업

차별화된 Tube를 생산할 수 있는 기술력을 바탕으로 부가가치가 높은 Components & Part Assembly, Module System을 개발, 제조하는 세아FS는 지난 35년 동안 Small diameter steel tube를 만들어 한국의 가전 산업과 자동차 산업이 글로벌 일류로 발전하는 데 큰 몫을 해왔습니다.

Steel Industry의 글로벌 리더인 SeAH 그룹 핵심 계열사인 세아FS는 지속적인 R&D 투자에 바탕을 둔 Technology leadership의 유지, 차별화된 제조, 품질경쟁력을 바탕으로 6개국 20개 도시의 고객근접 footprint를 통한 Globalization, Tier-2로서 소재분야에서 쌓아 올린 명성을 Tier-1 Industry에서도 함께 이어갈 것입니다.



COMPANY PROFILES

Company: SeAH FS C.E.O.: Jin-Gun Lee Established: March, 1979

Business Location: Korea, China, Thailand, Mexico, India, Indonesia

20 plants in 6 Countries

Sales: USD 400 Million (including Overseas) based of 2013

Employee: 2,000

Business: Automotive Tubing Parts, Home Appliances Parts

회 사 명 : (주)세아FS 대표이사 : 이 진 건 설 립 일: 1979.03

사업장 : 한국, 중국, 태국, 멕시코, 인도, 인도네시아

6개국 20개 공장

매 출 액: 4,000억원(해외공장 포함) 2013년 기준

종 업 원: 2,000명

주요제품: 자동차 및 가전용 Fluid 부품

2005

Built Seotan Plant and overseas plant(Suzhou of China)

서탄공장 설립 해외공장 준공(중국 소주)

2007

Built overseas plant(Chonburi of Thailand)

해외공장 준공(태국 촌부리)

2008

Built Overseas plant(Qingdao of China, Queretaro of Mexico and Indonesia)

해외공장 준공 (중국 청도, 멕시코 께레따로.인도네시아)

2012

Built Overseas Plants (Chennai, Noida of India)

해외공장 준공 (인도 첸나이, 노이다)

2014

Changed Company name to SeAH FS

'세아FS'로 사명 변경

GLOBAL SEAH FS



TUBE MILL

Korea Pyeong-taek, Gwang-ju I China Suzhou, Qingdao, Foshan I Thailand Chonburi

FABRICATION

Korea Pyeong-taek, Gwang-ju, Seo-tan, Kim-hae, Incheon, Gun-san I China Suzhou, Qingdao, Foshan, Changsha, Chuzhou, Chongqing, Hefei I Thailand Chonburi I Mexico Queretaro I India Noida, Chennai I Indonesia Bekasi-Jawa Barat

SALES HQ OFFICE

Korea Seoul

RESEARCH & DEVELOPMENT

Korea Pyeong-taek, Gwang-ju



Mexico SeAH Precision Mexico S.A de C.V

AV. Bentio Juarez 121 B-2, Col. Parque Industrial Queretaro, Santa Rosa Jauregui,

Queretaro, Queretaro CP76220 Mexico

Tel: +52-442-357-1602

Thailand SeAH Precision Metal (Thailand) Co., Ltd.

700/809 Moo 1, Amata Nakorn Industrial Estate(Phase 8) T. Pantong A.Pantong Chonburi 20160, Thailand

Tel:+66-38-447-334~8 Fax:+66-38-447-339

India India SeAH Precision Metal Pvt. Ltd.

Noida Plant

A-39, Sector-80, Phase-II, Noida-201 305 Distt, Gautam Budh Nagar U.P (201305), India

Tel:+91-120-472-8800 Fax:91-120-472-5085

Chennai Plant

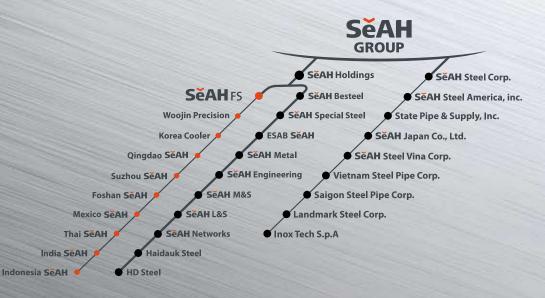
Survey No. 643/1, Sriperumbdur, Thiruvallur Road, Thodu Post, Mannur Village,

Shriperumbudur Taluk, Kanchipuram Dist. (602105), India

Tel: +91-044-3710-5656~5657

Indonesia PT. SeAH PRECISION METAL INDONESIA

Jl. Akasia 3 Blok A-6 No. 7, Sukaresmi, Cikarang Selatan, Bekasi - Jawa Barat 17550, Indonesia Tel. +62-21-8990-6073



SĕAH FS METALLIC TUBING

COPPER BRAZED DOUBLE WALL STEEL TUBING

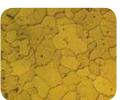
이중권 강관

 CROSS-SECTION OF DOUBLE WALL STEEL TUBING 이중권 강관 단면 구조









ELECTRIC WELDED SINGLE WALL STEEL TUBING

일중권 강관

CROSS-SECTION OF SINGLE WALL STEEL TUBING

일중권 강관 단면 구조













THICKNESS PER INNER TREATMENT

TYPE	SURFACE TREATMENT	THICKNESS(µm)	REMARKS
Double-Wall Steel Tube	Copper-plating	3	Essential Copper-plating
Single-Wall Steel Tube	Non plating	0	According to customer's spec
	Copper-plating	3	
	Nickel-plating	3	

SPECIFICATIONS

MECHANICAL PROPERTIES			
Tensile Strength	MIN. 294Mpa		
Yield Strength	MIN. 177Mpa		
Elongation Rate	MIN. 25%(distance 50mm)		
Hardness	HYUNDAI & KIA Motors Standards		

CHEMICAL COMPOSITION			
C	MAX 0.15%		
Si	Tr		
Mn	MAX 0.60%		
Р	MAX 0.050%		
S	MAX 0.050%		

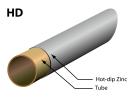
TOLERANCES				
Outer diameter	±0.08mm			
Thickness	±0.08mm			

COATED TUBINGS

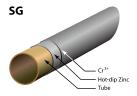
코팅튜브

● 용융코팅 튜브

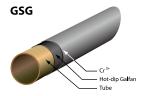
Hot-dip Coated Steel Tubings



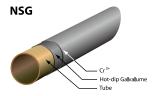
Hot-dip Zinc Thickness: Min. 5μm SST(Red rust): Min. 72hr



Hot-dip Zinc + Cr³⁺ Thickness: Min. 3µm SST(Red rust): Min. 240hr



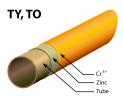
Hot-dip Galfan + Cr³⁺ Thickness: Min. 5µm SST(Red rust): Min. 360hr



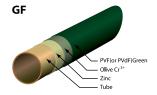
Hot-dip Galvalume + Cr³⁺ Thickness: Min. 5µm SST(Red rust): Min. 720hr

● 전기아연도금 및 불소수지코팅 튜브

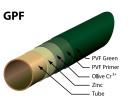
Electro.Zinc Plating and Fluoro Resin Coated Steel Tubings



Zinc + Cr³⁺
Thickness: Zinc Min. 8, 13, 25μm
SST(Red rust): Min. 192, 288, 480hr



Zinc + Olive Cr³⁺ + PVF(or PVdF)Green
Thickness : Zinc Min. 13 or 25μm
PVF(or PVdF) Min.10μm, Avg.20μm
SST(Red rust) : Min. 3,000hr



Zinc + Olive Cr³⁺ + PVF-Primer + PVF Green Thickness : Zinc 13 or 25 µm PVF Min. 15 µm, Avg. 25 µm SST(Red rust) : Min. 6,000hr



Zinc + Olive Cr²⁺ + Anti Chipping-Primer + PVF Black Thickness : Zinc 13 or 25μm PVF Min. 15μm, Avg. 25μm SST(Red rust) : Min. 12,000hr

● Al-Rich Epoxy Paint 튜브

Al-Rich Epoxy Painted Steel Tubing

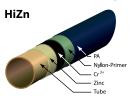


Hot-dip Galfan + Cr³+ + Al-Rich Epoxy Paint Thickness : Galfan Min. 5µm Al-Rich Epoxy Paint 3µm

Al-Rich Epoxy Pain SST(Red rust) : Min. 2,000hr

● PA 코팅 튜브

PA Coated Steel Tubings



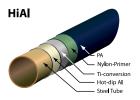
Zinc + Cr³⁺ + Nylon Primer + PA Thickness: Zinc. Min. 13 or 25*u*m

Thickness: Zinc. Min. 13 or 25μm
PA Min. 100μm or Min.120μm
Avg. 150μm
SST(Red rust): Min. 12,000hr



Hot-dip Galfan + Cr³⁺ + Nylon Primer + PA

Thickness : Galfan Min. 5μm
PA Min. 150μm, Avg. 170μm
SST(Red rust) : Min. 12,000hr

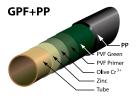


Hot-dip Al + Ti-conversion + Nylon Primer + PA Thickness : Hot-dip Al Min. 80μm Avg. 100μm PA Min. 100μm

SST(Red rust) : Min. 12,000hr

● PP 튜브

PP Jacket Tubings



Zinc + Olive Cr³⁺ + PVF-Primer + PVF Green + PP

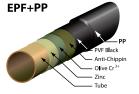
Thickness : Zinc 13 or 25

PVF Min. 15

Avg. 25

PP Avg. 1,000

multiple statements of the statement of



Zinc + Olive Cr³⁺ + Anti Chipping-Primer + PVF Black + PP

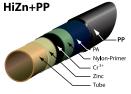
Thickness : Zinc 13 or 25

PVF Min. 15

Avg. 25

PP Avg. 1,000

multiple statements of the statement of



 $Zinc + Cr^{3+} + Nylon Primer + PA + PP$

Thickness: Zinc. Min. 13 or 25µm
PA Min. 100µm or Min.120µm
Avg. 150µm
PP Avg. 1,000µm



Hot-dip Galfan + Cr³⁺ + Nylon Primer + PA + PP

Thickness : Galfan Min. 5 μm,
PA Min. 150 μm,
Avg. 170 μm
PP Avg. 1,000 μm

SEAH FS AUTOMOTIVE PARTS

FLUID CARRYING SYSTEM FOR AUTOMOBILE (PASSENGER VEHICLES & COMMERCIAL VECHICLES) SeAH FS produces automotive tubes enabling customers to extend assurance life of automobiles while staying ahead of ever-changing environmental regulations. These tubes have been developed to be highly corrosion-resistant and environment-friendly. As a key player in production technology frontier, SeAH FS has been producing tubes for brake and fuel systems over the past 35 years. These tubes possess outstanding pressure resistance and mechanical functionality, while offering low inner-fluid resistance and high thermal transmission along with exceptional anti-corrosion benefits.

자 동 차 용 (승용차 · 상용차)

세아FS가 생산하는 자동차용 튜브는 자동차의 보증기한 연장과 환경규제에 대응할 수 있는 제품으로써 고내식성과 친환경적 컨셉에 맞게 개발되었습니다. 최첨단의 제조기술을 확보하여 35년의 경험을 바탕으로 생산되는 제품은 주로 Brake 및 Fuel Systems의 배관라인에 사용되며, 우수한 내압력과 기계적 성질을 지녔으며, 내면 유체의 낮은 저항력과 높은 열전도율, 그리고 우수한 방청력을 제공합니다.

Brake & Fuel Bundle Systems

High Pressure Line (Brake & Clutch Tubes) Brake & Fuel Bundles ABS Bundles (Antilock Brake Systems) ESP Systems (Electronic Stability Program)

Power Train Systems

Power Steering (Feed, Return, Pressure, Suction) Transmission Oil Cooling Engine Oil Cooling Air Conditioning Heating

Fuel Systems

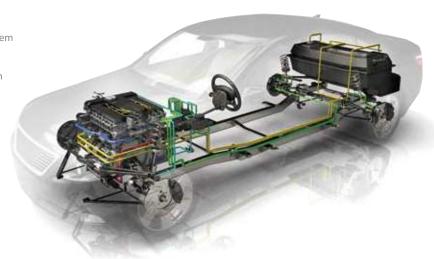
Oil Filler Neck Tubes Fuel Storage & Delivery Systems Fuel Jumper Tubes Fuel Pump Plate Ass'y Tubes

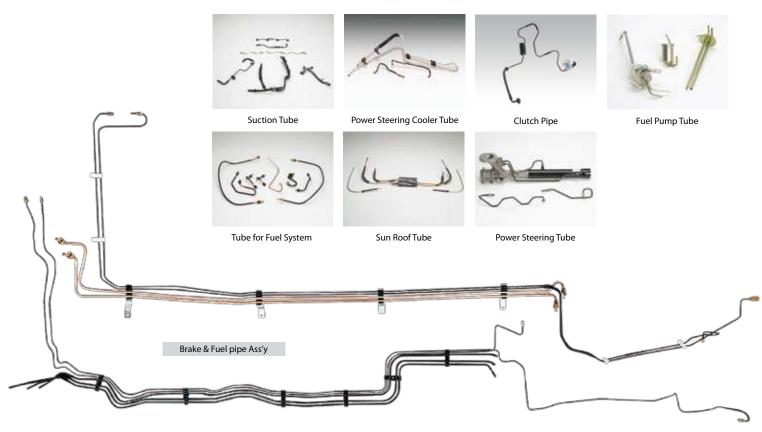
Engine MPI

GDI Injection Common Rail System CNG EGR EGR Cooler System

Others

Seat Track Lever Side Airbag Head Rest Sun Roof Wiper Linkage





OTHER PRODUCTS FOR AUTOMOBILE

In addition to manufacturing fluid carrying products, **SeAH FS** also produces a number of other tube products. These include headrest pipes used in seat frames, track lever pipes, EGR which re-circulates the exhaust gases, and transmission oil cooler pipes which lower the oil temperature by heat exchanging with water from the radiator. Recently, **SeAH FS** has started to drive development of plasma welded pipes that can substitute conventional seamless fuel rail used in Gasoline Direct Injection (GDI) engines.

자동차 기타제품

자동차용으로 배관라인에 사용되는 제품 이외에 자동차 내부의 기타 여러가지 제품을 생산하고 있습니다. 시트프레임에 사용되는 headrest pipe, track lever pipe와 자동차 라디에이터 내에 물과 열교환을 하여 오일의 온도를 낮춰주는 transmission oil cooler pipe제품, 그리고 배기가스 재순환 장치로 사용되는 EGR pipe를 생산하고 있습니다. 최근에는 가솔린차량의 연료분사방식을 개선한 GDI 엔진에 사용되는 연료레일을 Seamless가 아닌 직조관 형태로 개발을 추진 중입니다.

OIL COOLER







Engine Oil Cooler



Heat Exchanger

SEAT FRAME



Headrest Pipe



Seat Track Lever Pipe

ENGINE PARTS







EGR



Fuel Rail Pipe

OTHERS



High Pressure Tube



Water Pipe



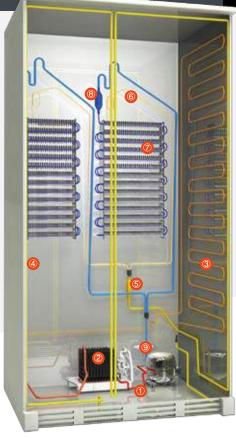
Fuel Filler Neck

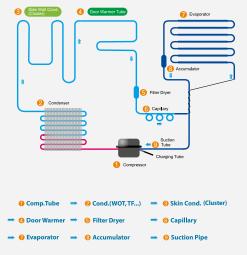
SEAH FS HOME APPLIANCES PARTS

FLUID CARRYING SYSTEM FOR REFRIGERATOR

냉장고용

Our products are also used in a variety of refrigerator core circuit components such as condensers, hot pipes, suctions, dryers, and capillaries. We can customize products to a range of specifications and diverse surface treatments according to our customers' requests. Outstanding technology and the quality assurance enables SeAH FS to offer high quality products to customers. In particular, according to the demands of new refrigerants, SeAH FS is able to meet our customers' demands through high tech production facilities, moisture and oil control processes, and thorough quality inspection of inner particles. We have independently developed high quality SG, GSG and NSG tubes for the first time in the world. These tubes have achieved great popularity as a substitute for copper pipe in the cooling cycle component of refrigerators, while meeting global RoHS directives.





우리의 제품은 또한 냉장고의 Cycle 핵심부품인 Condenser, Compressor, Hot tube, Suction, Dryer, Capillary 등에도 사용되고 있습니다. 제품규격 및 표면처리는 고객 요구에 의하여 생산되며 세아FS의 우수한 기술력과 품질관리 시스템에 의하여 고품질의 제품을 공급하고 있습니다. 특히 냉장고의 신냉매 사용에 따라 Tube 내부의 이물질, 수분관리, 유분관리는 최신설비와 철저한 품질검사로 고객의 요구에 부응하고 있습니다. 당사가 세계 최초로 독자 개발한 고품질의 SG, GSG, NSG 튜브는 RoHS를 만족시킴과 동시에 냉기 싸이클 부품의 동파이프 대체재로 각광 받고 있습니다.



L-Fin Cond.



Turn Fin Cond. Modular



Wire Cond. Modular



Wire Cond.(Vertical type)



Al Fin Cond.



Cu Suction



ALFOS(Al Suction)



Door Warmer



Al Evaporator



Compressor Tube

FLUID CARRYING SYSTEM FOR HOUSEHOLD USE

We also provide a variety of cycle parts, such as condensers, skin evaporators, shelf evaporators, suctions, capillaries, dryers and hot gas loops, which are equipped in water purifiers, chillers, showcases, and commercial refrigerators.

기타 가전용

당사는 각종 정수기, 냉온수기, Show Case, 업소용 냉장고 등의 냉장 냉동 제품에 필요한 Condenser류, Skin evap., Shelf evap., Suction, Capillary, Dryer, Hot pipe등 다양한 Cycle 부품을 공급하고 있습니다.



COPPER PRODUCTS

separated)

tube

SeAH FS' copper products are utilized across essential refrigerant circuit components such as refrigerators, air conditioners, and compressors. These products can be arranged in various shipping packages such as level wound coils, bunch coils, pancake coils, and straight tubes in accordance with our customers' diverse demands.

동제품

당사에서 가공 생산하는 동가공 제품은 냉장고, 에어컨, 컴프레서 등 냉매관련 핵심부품으로 사용되고 있으며, Level wound, Bunch coil, Pan cake, 직관 등 다양한 형태로 가공하여 고객의 요구를 충족시키고 있습니다.



conditioner

(heat exchanger pipe)



FACILITIES

In order to meet customers' needs, we are enhancing our competitiveness with the latest equipment, facilities, and in-house fabrication manufacturing processes exceeding those of competitors.

설비현황

고객의 요구사항에 부응하기 위해 최신의 설비를 갖추고 직접 가공함으로써 경쟁업체가 따라오지 못할 뛰어난 경쟁력을 이미 확보하고 있습니다.



Auto Forming M/C



Hydro Forming MC



Air Forming M/C



B&F Ass'y & Leak Test M/



Piercing M/C



Plastic Steam Molding



Deburring M/C



Auto Deburring M/C



Peeling M/C



Laser Peeling M/C



Heat Shrink Oven



Double Face Auto Deburring M/C

RESEARCH & DEVELOPMENT

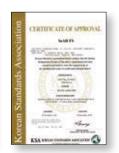
SeAH FS has obtained a variety of patent rights, utility models, and registered trademarks through continuous investment in R&D.

연구개발

세아FS는 끊임없는 연구개발의 결과로 각종 특허권과 실용신안 및 상표를 등록하였습니다.











QUALITY ASSURANCE SYSTEM

With a firm belief that only high quality based on humanism, can secure competitiveness, we take pride in creating the perfect products that can withstand any challenge. That is our promise.

품질보증시스템

휴머니즘으로부터 스며나오는 인화의 품질만이 품질경쟁력을 확보하는 지름길이라는 신념으로 가장 완벽한 제품을 개발하는 기술, 그것이 우리의 신기술이며 자랑입니다.



Moisture Meter



Oil Content Analysis Test



Heat cycle resistance test



U.T.M(Universal Test Machine)



Eddy Current Test(ECT)



Salt Spray Test Chamber



Surface Roughness Test



Vickers Hardness Test



X-ray fluorescence Test(XRF)



Metals Analyzer

SeAH FS continuously puts effort into localizing, alternating, and developing new products to reduce costs and improve quality to maximize our customers' satisfaction. While focusing on our customers, we continuously invest in R&D to anticipate the demands of tomorrow and stay ahead of the market.

세아FS는 고객의 요구사항을 충분히 반영한 제품 및 서비스 개발은 물론 고객의 품질향상과 원가절감을 위한 국산화 개발, 대체품 개발, 신제품 개발을 지속적으로 실시하고 있으며, 고객과의 관계강화와 고객만족을 극대화하기 위해서 연구개발에 전념하고 있습니다.



SEM-EDX



ICP-OES



High-Temp. Pressure Burst Tester



Chemical Resistance



Combined Corrosion



Metallographic Microscope



Impulse Tester



Life Cycle Tester



3D Measuring Machine



High Temp. Drying-Oven



AFFILIATES

Steel Pipe and Hot Forged Steel





In addition to HFW(ERW)pipes, SeAH Steel diversified its product selection by adding SAW pipes after setting up JCOE facilities and heavy-wall SAW pipe mill. Not only it led SeAH Steel to increase its production capacity, but also to utilize QT & CNC threading machines for producing OCTG pipes

Welded Carbon Steel Pipe

•	(2)	a	4	5	
1	2	3	6	7	

- $\ \, \textcircled{1} \ \, \mathsf{SAW}$
- ② SPIRAL
- ③ GALVANINZING
- 4 CGL LINE1
- ⑤ CGL LINE2
- **⑥** CCL LINE2
- ⑦ Ti-TUBE











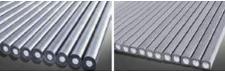






Special Steel

SeAH Besteel operates one of the largest special steel production facilities in Korea. It manufactures nearly 2 million tons of rolled and forged products. Based on its production capacity, SeAH Besteel produces special steel materials such as H-Steel, bearing steel, drill collar bar, and etc. They are applied to the automobile, oil well, wind mill gear, and rock drill products







Classification	Steel Grade	Classification	Steel Grade
Carbon Steel	Low Carbon Steel Medium Carbon Steel High Carbon Steel Boron-Carbon Steel	H-Steel	MN Steel MN-CR Steel CR-MO Steel NI-CR-MO Steel
Alloy Steel	MN-CR Steel CR-MO Steel NI-CR-MO Steel Boron-Alloy Steel Micro-Alloy Steel	Special Steel for Multiple Purpose	Chain Steel Spring Steel Free Cutting Steel- Carbon Free Cutting Steel-Alloy
Bearing Steel	CR Steel CR-MO Steel	Tool Steel	Carbon Alloy Plastic Mold Die Steel



Axle Housing



Front Driving Differential Assemblly



Rear Axle Assembly

AFFILIATES

CHQ Wire & Stainless Steel Wire

SeAH Special Steel

Cold Heading Quality Wire(CHQ Wire)

CHQ Wire refers to steel wire that is made by drawing or annealing special steel wire rods. It is used in making coupling parts such as bolts, nuts and small crews and in parts for machines such as cars and electrical equipment. SeAH Special Steel produces top-notch cold working products with regard to



CD Bar is a primary material for mechanical working. It comes in round, square, and hexagonal shapes. In order to have a proper product with uniformity. It must pass through a strict manufacturing process.







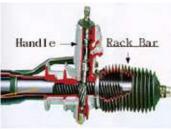
- < CHQ Wire based products
- << CD Bar based products

SeAH Metal



Manual Steering, MDPS(After Heat Treatment): Light Vehicle

Standard	Length(mm)		Applicable
	Minimum	Maximum	Model No.
Ø 22.00mm	541	682	3
Ø 22.25mm	287	352	4
Ø 24.25mm	540	661	16
Ø 28.00mm	632	732	4
Ø 30.30mm	663	663	1
	Total		28



Power Steering(Before Heat Treatment): Passenger Car, SUV, RV

Standard	Length(mm)		Applicable
	Minimum	Maximum	Model No.
Ø 22.25mm	541	597	8
Ø 24.25mm	540	726	18
Ø 26.30mm	572	605	8
Ø 28.00mm	538	781	16
Ø 30.30mm	663	779	11
Ø 32.30mm	747	747	1
	Total		62

